

# American Bath Enterprises, Inc. (ABE)

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## AmeriWall™ Window Kit Installation Instructions

A window kit consists of a sill piece (sized from 16" to 48" wide) and a single 48" side piece. The side piece is designed to be cut into two pieces and cover the sides of the window frame. If the entire window frame is within the back wall of the enclosure, then a double window kit is needed.

### **Suggested Tools:**

- Angle grinder with 4½" metal cutting disc or jigsaw
- Carpenter square
- Caulking gun
- Denatured Alcohol
- Measuring tape
- Pencil
- Safety goggles
- Straight edge
- Utility knife

### **Adhesives:**

- 1 Tube- LOCTITE Power Grab or compatible construction grade adhesive for tub surround
- 1 Tube- DAP 100% Silicone White

### **Installation Instructions:**

**Step One:** Install the left wall panel following the AmeriWall™ installation instructions.

**Step Two:** Measure from the top of the bath tub or shower pan to the bottom of the window sill (Note: Add 1/8" to each measurement).

**Step Three:** Measure from the edges of the back wall panel to the edges of the window frame.

**Step Four:** Measure the width of the back wall and trim the left vertical side of the back wall panel if needed.

**Step Five:** Dry-fit the back wall panel and draw a line on the sheetrock to mark the height of the wall panel.

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## **AmeriWall™ Window Kit Installation Instructions**

**Step Six:** Cut back wall panel to fit window frame opening.

**Step Seven:** Clean the trimmed edges and dry-fit back wall panel.

**Step Eight:** Apply adhesive around the window frame and to the back wall panel. Install the back wall panel.

**Step Nine:** Measure the width and depth of the window sill and the depth of the window sides.

**Step Ten:** Turn the window sill upside down and measure the depth from the top of the bullnose. Also measure the width of the window sill.

**Step Eleven:** Trim window sill's width and depth then dry-fit the window sill.

**Step Twelve:** Trim the depth of the side piece. Cut the side piece in half and trim to fit the window width and height.

**Step Thirteen:** Dry-fit window sill and side pieces before applying adhesive.

**Step Fourteen:** Apply adhesive to the window sill and side pieces, then install.

**Step Fifteen:** Clean inside and outside seams of the window kit with Denatured Alcohol before applying White silicone.

### **CAUTION**

**Liquid adhesive:** Construction-grade adhesive and caulks tend to be very flammable. When using the liquid adhesive for installing AmeriWall™ products, be sure to follow the manufacturer's instructions and warnings.

**Acrylic cleaning instructions:** Wash with mild soap/detergent and lukewarm water, using a clean cloth or sponge. Rinse well and blot dry with a damp cloth or chamois. For stubborn stains or scuff marks, use Gel Gloss, an excellent one-step cleaner and polishing product, or any other acrylic friendly cleaning products available at most local hardware stores. For soap scum, use any acrylic friendly soap scum remover that should also be available at most hardware stores.

**Abrasive cleaners:** Never use abrasive cleaners, strong household cleaners, window cleaning fluids, scouring compounds, gritty cloths or solvents on AmeriWall™ surfaces.